

# Welding Certificate

**GSIHal-EN1090-2.00223.2013.001**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European  
standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>Böhm Fertigungstechnik Suhl GmbH</b>
	<b>Böhmstraße 1</b> <b>DE 98544 Zella-Mehlis</b>
<b>Technical specification</b>	<b>EN 1090-2:2008+A1:2011</b>
<b>Execution class(es)</b>	<b>EXC2 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135, 141
<b>Material Group</b>	1.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Marcel Möhring, IWT born on: 27.11.1982
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start</b>	11.12.2013
<b>Period of validity</b>	10.12.2016
<b>Remarks</b>	see reverse

**Place and issue date** Halle (Saale), 19.12.2013  
Scholz/EB

  
Gurschke  
Head of certification body